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FOR IMMEDIATE RELEASE From the Bendix Tech Tips Series

BENDIX TECH TIPS: DUAL-TIRE IMBALANCE - PERILS AND PREVENTION

Unequal Tire Pressures Can Be a Highway Hazard

ELYRIA, Ohio – June 28, 2017 – It's common knowledge that the right tire inflation pressure is a major factor in vehicle safety, tire life, fuel efficiency, and operating costs. Less frequently discussed, though, is the specific issue of pressure imbalance in dual-tire wheel-ends – the subject of this entry in the Bendix Tech Tips series from Bendix Commercial Vehicle Systems LLC.

Pressure Basics

While a low-pressure tire can be pretty easy to spot on a standard car, the more robust engineering of commercial truck tires and the arrangement of dual-tire wheel-ends make it more difficult to visibly notice underinflation. And it doesn't take much less air in a tire to have significant negative impact: Tire underinflation by as little as 10 percent results in a 1.5 percent drop in fuel economy, and underinflation by 20 percent results in a 30 percent reduction in tire life.

"Not many folks can tell at a glance the difference between a truck tire that's running a bit low at 95 psi and one inflated properly at 105 psi – but that's all it takes to start accelerating wear," said Jon Intagliata, product manager for Tire Pressure Monitoring Systems (TPMS) at Bendix. "Add in the fact that safety components – ranging from brakes to stability and collision

June 28, 2017/Page 2

mitigation systems – can't perform to their optimal capabilities if tires are not operating in their proper condition, and the stakes become even greater."

Bendix highly recommends the use of a tire pressure monitoring system (TPMS) to provide fleets and drivers with real-time information and alerts, enabling them to address potential failures before they occur.

The Issue of Imbalance

A dual-tire arrangement does require additional care in that close attention be paid to keeping both tires inflated to the same pressure. If the pressure between both tires is not equal, one tire will wind up carrying a greater share of the load and do more work than the other. In addition, their sizes will be slightly different and as the tire assembly rotates, the smaller tire will drag, causing premature wear. In short, running imbalanced duals increases the odds of a blowout on the overloaded tire and significantly shortens tire life on the underinflated tire. Industry data has shown that the pressure difference at which this becomes an issue can be as little as 5 psi. This small difference in pressure creates a difference in the tire's circumference and causes the smaller tire to be dragged by the larger tire, producing accelerated or irregular wear.

While addressing dual-tire imbalance is simple enough – it's just a matter of setting the tires to the right pressure, which is routine maintenance – noticing it in the first place can be trickier. This is especially true for the inner dual which is masked by the outer tire, making it very difficult to spot a problem.

The best tool for tracking proper tire psi is a tire pressure monitoring system. These vary in design but operate in the same general fashion, using sensors mounted at each wheel-end of a tractor or trailer to constantly measure a tire's pressure. If the sensor is mounted inside the tire, it can also measure temperature. (Checking tires only when they are cool is not always convenient or feasible, and temperature compensation is important to ensure that tire pressure is able to be monitored over a long trip.) Tire pressure and temperature information is transmitted wirelessly and displayed on either an in-cab display or a technician's handheld device during maintenance checks.

In the cab, most TPMS systems will provide pressure alerts to drivers. Some, like the SmarTire[®] TPMS by Bendix CVS, can provide temperature-compensated pressure figures, along with high-temperature alerts. SmarTire also includes a programmable alert that will let the driver or a technician know when a set of duals exceeds a set deviation in pressure between the two tires. To monitor trailers. SmarTire[®] Trailer-Link[™] TPMS wirelessly transmits alerts,

pressure, and temperature information for trailers directly to the tractor and is displayed on the SmarTire[®] TPMS dash gauge or integrated vehicle cluster.

"The more real-time information and alerts a system can provide, the better equipped a driver is out on the road, and the safer the truck becomes," Intagliata said. "A steel-belted truck tire blowout can do damage on several levels, from harming wheel-end components to vehicle downtime to causing an accident. Simply paying attention to the details of correct inflation, tire temperature, and dual-tire pressure balance can help keep vehicles on the road and in good operating condition, reducing the odds of a catastrophic failure, and improving highway safety."

Information in the Bendix Tech Tips series can be found in the Bendix multimedia center at knowledge-dock.com. Further instructional videos and interactive training on foundation drum brakes and friction are available at the Bendix On-Line Brake School, www.brake-school.com. For more information on tire pressure monitoring technology, contact the Bendix Tech Team at 1-800-AIR-BRAKE.

About the Bendix Tech Tips Series

Bendix, the North American leader in the development and manufacture of leading-edge active safety and braking system technologies, is committed to helping keep commercial vehicles on the road and in good working condition. The Bendix Tech Tips series addresses common commercial vehicle maintenance questions and issues concerning the total range of components found within foundation and air brake systems, as well as advanced safety systems.

About Bendix Commercial Vehicle Systems LLC

Bendix Commercial Vehicle Systems, a member of the Knorr-Bremse Group, develops and supplies leading-edge active safety technologies, energy management solutions, and air brake charging and control systems and components under the Bendix[®] brand name for medium- and heavy-duty trucks, tractors, trailers, buses, and other commercial vehicles throughout North America. An industry pioneer, employing more than 3,000 people, Bendix is driven to deliver solutions for improved vehicle safety, performance, and overall operating cost. Contact us at 1-800-AIR-BRAKE (1-800-247-2725) or visit bendix.com. Stay connected and informed through Bendix expert podcasts, blog posts, videos, and other resources at knowledge-dock.com. Follow Bendix on Twitter at twitter.com/Bendix_CVS. Log on and learn from the Bendix experts at brake-school.com. And to learn more about career opportunities at Bendix, visit bendix.com/careers.